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## Typical Specification

### Glycol Ether DMP Acetate

#### Typical Properties:

Specific gravity (20/20°C)	0.977
Density @ 20°C	8.17 lb/gal
Viscosity (@ 25°C, cP)	1.7
Specific heat (J/g/°C @ 25°C)	1.94
Heat of vaporization (J/g) at normal boiling point	241
Net heat of combustion (kJ/g) – predicted @ 25°C	25.4
Autoignition temperature	545° F 285°C
Evaporation rate	(n-butyl acetate = 1.0) 0.015
Hansen solubility parameters (J/cm <sup>3</sup> ) <sup>1/2</sup>	
_d (Dispersion)	15.1
_p (Polar)	5.3
_h (Hydrogen bonding)	4.3
Flammable limits (vol.% in air)	
Lower (@ 150 C)	1.21
Upper (@150 C)	5.35

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