Material Safety Data Sheet
HYDROXYPROPYL METHYLCELLULOSE

SECTION 1: IDENTIFICATION

Product Name: HYDROXYPROPYL METHYLCELLULOSE
CAS Number: 9004-65-3
Chemical Name: Hydroxypropyl methyl cellulose
Synonyms: Hydroxypropyl methyl cellulose

Company
Silver Fern Chemical, Inc.
2226 Queen Anne Avenue North
Suite #C
Seattle WA 98109, USA

Business Contact
Customer Service: 206-282-3376
info@silverfernchemical.com

24 Hour Emergency Contact
Infotrac 800-535-5053
Outside USA & Canada 352-323-3500

SECTION 2: HAZARD IDENTIFICATION

Emergency Overview

Color: White to off-white
Physical State: Powder
Odor: Odorless

Hazards of product:
CAUTION! May form explosive dust-air mixture. Slipping hazard. Avoid temperatures above 130 °C (266°F)

OSHA Hazard Communication Standard
This product is not a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Potential Health Effects
Eye Contact: Solid or dust may cause irritation or corneal injury due to mechanical action.
Skin Contact: Essentially nonirritating to skin.
Skin Absorption: No adverse effects anticipated by skin absorption.
Inhalation: No adverse effects are anticipated from single exposure to dust.
Ingestion: Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS #</th>
<th>Amount</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydroxypropyl methyl cellulose</td>
<td>9004-65-3</td>
<td>&gt;= 85.0 - &lt;= 99.0 %</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>&gt;= 1.0 - &lt;= 10.0 %</td>
</tr>
<tr>
<td>Sodium chloride</td>
<td>7647-14-5</td>
<td>&gt;= 0.5 - &lt;= 5.0 %</td>
</tr>
</tbody>
</table>

SECTION 4: FIRST AID MEASURES

Eye Contact: Flush eyes with plenty of water; remove contact lenses after the first 1-2 minutes then continue flushing for several minutes. Only mechanical effects expected. If effects occur, consult a physician, preferably an ophthalmologist.

Skin Contact: Wash skin with plenty of water.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Ingestion: No emergency medical treatment necessary.

Notes to Physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

SECTION 5: FIRE FIGHTING MEASURES


Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Soak thoroughly with water to cool and prevent re-ignition. Cool surroundings with water to localize fire zone. Hand held dry chemical or carbon dioxide extinguishers may be used for small fires. Dust explosion hazard may result from forceful application of fire extinguishing agents.

Special Protective Equipment for Firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

Unusual Fire and Explosion Hazards: Do not permit dust to accumulate. When suspended in air
dust can pose an explosion hazard. Minimize ignition sources. If dust layers are exposed to elevated temperatures, spontaneous combustion may occur. Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, electrically bond and ground equipment and do not permit dust to accumulate. Dust can be ignited by static discharge.

**Hazardous Combustion Products:** During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

**SECTION 6: ACCIDENTAL RELEASE MEASURES**

**Steps to be Taken if Material is Released or Spilled:** Sweep up. Use care to minimize generation of airborne dust. Do not use water for cleanup. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

**Personal Precautions:** Material becomes slippery when wet. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

**Environmental Precautions:** Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

**SECTION 7: HANDLING AND STORAGE**

**Handling**

**General Handling:** Keep away from heat, sparks and flame. No smoking, open flames or sources of ignition in handling and storage area. Electrically ground and bond all equipment. Good housekeeping and controlling of dusts are necessary for safe handling of product. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

**Storage**

Store in a dry place. See Section 10 for more specific information.

Storage temperature: 5 - 35 °C

**SECTION 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION**

**Exposure Limits:** 10 mg/m3

**Personal Protection**

**Eye/Face Protection:** Use safety glasses. If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles.
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Skin Protection: No precautions other than clean body-covering clothing should be needed.
Hand protection: Chemical protective gloves should not be needed when handling this material. Consistent with general hygienic practice for any material, skin contact should be minimized.

Respiratory Protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. In dusty or misty atmospheres, use an approved particulate respirator. The following should be effective types of air-purifying respirators: Particulate filter.

Ingestion: Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating.

Engineering Controls

Ventilation: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Powder
Color: White to off-white
Odor: Odorless
Flash Point - Closed Cup: No test data available
Flammable Limits In Air Lower: No test data available
Upper: No test data available
Autoignition Temperature: No test data available
Vapor Pressure: Not applicable
Boiling Point (760 mmHg): Not applicable.
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Vapor Density (air = 1): Not applicable
Specific Gravity (H2O = 1): No test data available
Freezing Point: Not applicable
Melting Point: No test data available
Solubility in Water (by weight): completely soluble in water
pH: Not applicable
Kinematic Viscosity: Not applicable

SECTION 10: STABILITY AND REACTIVITY

Stability/Instability
Stable under recommended storage conditions. See Storage, Section 7.

Conditions to Avoid: Avoid temperatures above 130°C (266°F) Exposure to elevated temperatures can cause product to decompose. Avoid static discharge.

Incompatible Materials: Avoid contact with oxidizing materials. Avoid contact with: Strong acids; Strong bases.

Hazardous Polymerization
Will not occur.

Thermal Decomposition
Decomposition products depend upon temperature, air supply and the presence of other materials.

SECTION 11: TOXICOLOGICAL INFORMATION

Acute Toxicity
Ingestion: For similar material(s): LD50, Rat > 10,000 mg/kg

Skin Absorption: The dermal LD50 has not been determined.

Repeated Dose Toxicity: Repeated ingestion of similar cellulosics by humans has not resulted in known significant adverse effects.
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Chronic Toxicity and Carcinogenicity: Similar cellulosics did not cause cancer in long-term animal studies.

Developmental Toxicity: Similar cellulosics did not cause birth defects or other toxic effects to the fetus in laboratory animal studies.

Reproductive Toxicity: In animal studies, a similar cellulosic has been shown not to interfere with reproduction.

Genetic Toxicology: For the major component(s): Similar cellulosics were negative in both in vitro and animal genetic toxicity studies.

SECTION 12: ECOLOGICAL INFORMATION

CHEMICAL FATE

Movement & Partitioning: No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000).

Persistence and Degradability: No appreciable biodegradation is expected.

ECOTOXICITY
Not expected to be acutely toxic to aquatic organisms.

SECTION 13: DISPOSAL CONSIDERATIONS

DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. SILVER FERN HAS NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler, Reclaimer, Incinerator or other thermal destruction device, or Landfill.

SECTION 14: TRANSPORT INFORMATION

DOT Non-Bulk: NOT REGULATED

DOT Bulk: NOT REGULATED

IMDG: NOT REGULATED
SILVER FERN CHEMICAL

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ICAO/IATA: NOT REGULATED

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

SECTION 15: REGULATORY INFORMATION

OSHA Hazard Communication Standard
This product is not a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Immediate (Acute) Health Hazard No

Delayed (Chronic) Health Hazard No

Fire Hazard No

Reactive Hazard No

Sudden Release of Pressure Hazard No

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313
To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Hazardous Substances List and/or Pennsylvania Environmental Hazardous Substance List:
To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Special Hazardous Substances List:
To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)
This product contains no listed substances known to the State of California to cause cancer, birth
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defects or other reproductive harm, at levels which would require a warning under the statute.

US. Toxic Substances Control Act
All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements under 40 CFR 720.30

CEPA - Domestic Substances List (DSL)
All substances contained in this product are listed on the Canadian Domestic Substances List (DSL) or are not required to be listed.

SECTION 16: OTHER INFORMATION

References: Not available.

Other Special Considerations: Not available.

Created: 1/19/2007

Last Updated: 1/19/2007

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